

Date: Tuesday, 12/12/2006 7:36:55 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: MECHANICAL GROUND HANDLING WHEEL KIT
<b>Job Number</b>	: 29862		
<b>Estimate Number</b>	: 12136		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D206731041
<b>This Issue</b>	: 12/12/2006 <b>S.O. No.</b> :	<b>Drawing Number</b>	: DSK 093 REV A
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: / / <b>Type</b> : LARGE FAB ASSY	<b>Drawing Revision</b>	: A
<b>Previous Run</b>	: 29861	<b>Material</b>	:
<b>Written By</b>	:	<b>Due Date</b>	: 1/15/2007 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b>	: <u>06 12 12</u>		
<b>Comment</b>	: est rev. A 01.02.01 new issue EC		

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D33355	spring
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✓ **Comment:** Qty.: 1.0000 Each(s)/Unit    Total : 1.0000 Each(s)

pick:

qty	Part Number	Description	batch
1	D3335-5	spring	B29889

P/L 07-01-23

2.0	D3353041	LUG ARM WELDMENT
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\* **Comment:** Qty.: 1.0000 Each(s)/Unit    Total : 1.0000 Each(s)

pick:

qty	Part Number	Description	batch
1	D3353-041	LUG ARM WELDMENT	B28316

P/L 07-01-17

P/L 07-01-23

3.0	D3354041	LEFT ARM WELDMENT
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✓ **Comment:** Qty.: 1.0000 Each(s)/Unit    Total : 1.0000 Each(s)

pick:

qty	Part Number	Description	batch
1	D3354-041	Left Arm Weldment	B29890

P/L 07-01-23

4.0	D3354043	RIGHT ARM WELDMENT
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✓ **Comment:** Qty.: 1.0000 Each(s)/Unit    Total : 1.0000 Each(s)

RIGHT ARM WELDMENT

batch: B29892

P/L 07-01-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 12/12/2006 7:36:56 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MECHANICAL GROUND HANDLING WHEEL KIT

Job Number: 29862

Part Number: D206731041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D33561

pin



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

✓  
qty Part Number Description  
1 D3356-1 pin

batch  
B29893

QC 07.01.23

6.0

D3397041

wheel ass'y



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

pick:

✓  
qty Part Number Description  
2 D3397-041 Wheel ass'y

batch  
B25804

QC 07.01.23

7.0

113800

GREASE FITTING



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

✓  
qty Part Number Description  
1 113-800 GREASE FITTING

batch  
M101058

QC 07.01.23

8.0

656051

flat washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

pick:

✓  
qty Part Number Description  
2 656-051 flat washer

batch  
M17413

QC 07.01.23

9.0

663079

Inventory



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

✓  
qty Part Number Description  
1 663-079 Lock washer

batch  
M16362

QC 07.01.23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Drawing Name: MECHANICAL GROUND HANDLING WHEEL KIT

Job Number: 29862

Part Number: D206731041

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN523A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

qty	Part Number	Description	batch
1	AN5-23A	Bolt	M19278

PL 07-01-23

11.0

AN960JD516

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

qty	Part Number	Description	batch
1	AN960JD516	Washer	M100564

PL 07-01-23

12.0

CP21

1/8" Cotter Pin 2" long



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

pick:

qty	Part Number	Description	batch
2	SNF-34 CP21	1/8" Cotter Pin 2" long	M16626

PL 07-01-23

13.0

MS21042L5

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

qty	Part Number	Description	batch
1	MS21042L5	Nut	M102171

PL 07-01-23

14.0

SNF34

SLOTTED NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

pick:

qty	Part Number	Description	batch
1	SNF-34	1/8" Cotter Pin 2" long	M103169

PL 07-01-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Drawing Name: MECHANICAL GROUND HANDLING WHEEL KIT

Job Number: 29862

Part Number: D206731041

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

TP2

Inventory



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

pick:

✓  
qty Part Number Description  
1 TP-2 Spring pin

batch  
m16588

*PPL 07.01.23*

16.0

TP134

Inventory



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

✓  
qty Part Number Description  
1 TP-134 Spring pin

batch  
m16362

*PPL 07.01.23*

17.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



✓  
Comment: LARGE FABRICATION RESOURCE 1

1-Assemble as per dwg DSK 093

2-Grease fitting 113-800, apply LPS C30316 on all parts areas not protected by paint or grease.

*PPL 07.01.23*

18.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*PL 07/01/23*

19.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*PACKAGED with D206-731-011 8298551*

20.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*PL 07/01/23*

Job Completion



*CL 07/01/23*

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

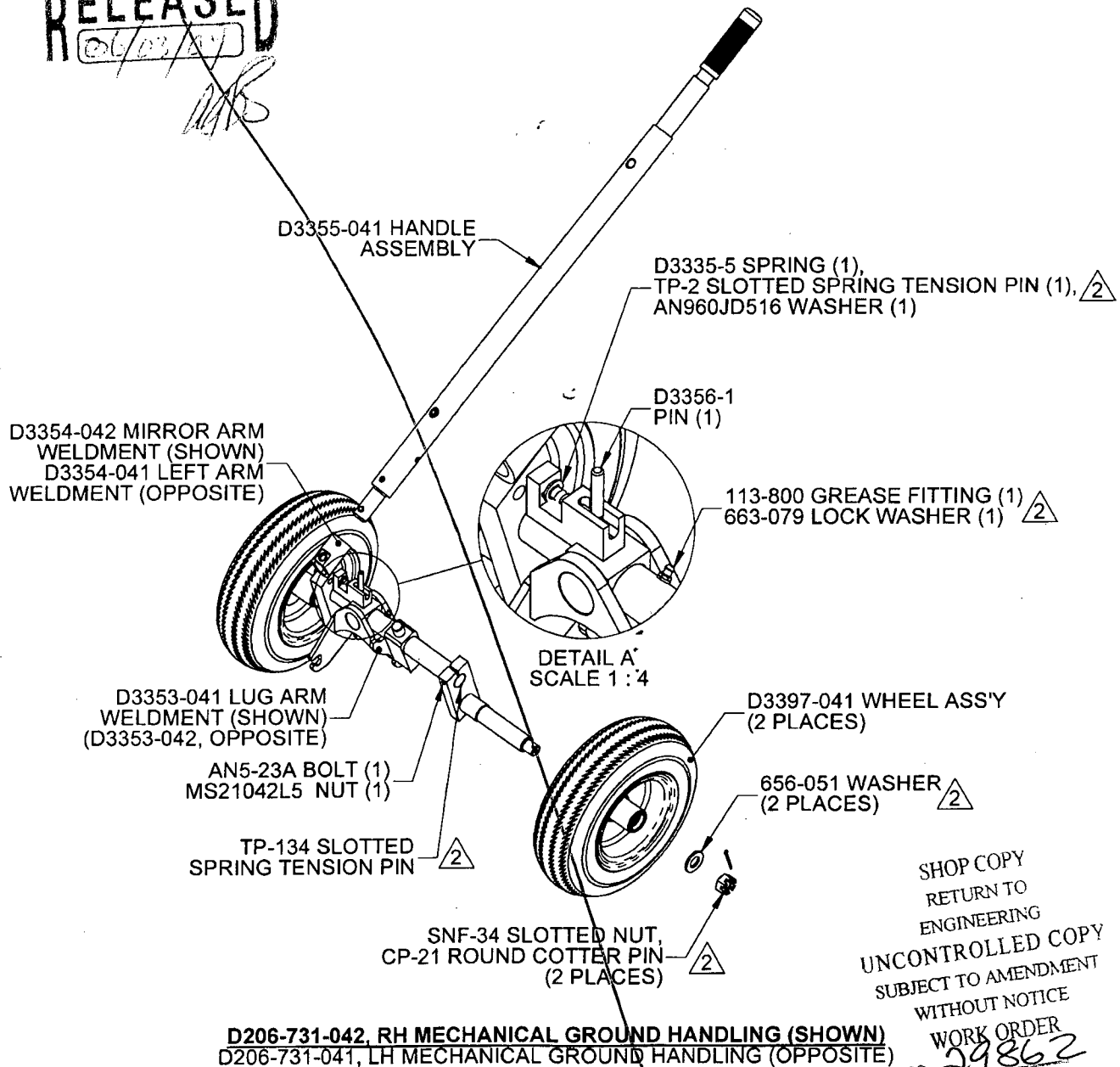
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**DART**

DESIGN RF	DRAWN BY RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. <b>DSK 093</b>	REV. A SHEET 1 OF 1
DATE <b>05.02.10</b>		TITLE <b>MECH. GROUND HANDLING</b>	SCALE 1:10
A	05.02.10	NEW ISSUE	

**RELEASED**  
*14/5***NOTE:**

- 1) APPLY RUST INHIBITOR ON ALL PARTS AND AREAS NOT PROTECTED BY PAINT OR GREASE.  
RUST INHIBITOR POSSIBLE SUPPLIER: ACKLANDS-GRANGER INC., P/N LPSC30316.
- 2) SUPPLIER: SPAENAUER.

SHOP COPY  
RETURN TO  
ENGINEERING  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. **29862**

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